OUTERIMPACT

Sig® M17 M.R.A. (Modular Red Dot Adapter) Mounting Instructions

• While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for Installation

WARNING: Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

Step 1: Disassemble slide to remove rear sight plate per manufacturer's instructions taking care not to lose the Loaded Chamber Indicator or the Loaded Chamber Indicator spring.

Step 2: Place Outerimpact plate onto slide with notch for the Loaded Chamber Indicator to the front under the cut-out.

Step 3: Secure adapter plate to slide using the 4-48 screws from the bag marked MNT HDWR and torque to 15 in/lb with a torque wrench.

Step 4: Reassemble slide per manufacturer instructions.

Step 5: Using the screws/pins and the mounting pattern identified, mount the Red Dot sight adapter and torque to 12 in/lbs

• The **RED** circles indicate locations for 2 included alignment pins
• The **BLACK** circles indicate locations for mounting screws -- Torque to 12 in/lb.

Mounting Patterns	Sight Manufacturer	Sight Models	Screws Used
	Vortex Burris UTG TrueGlo	Viper Fast Fire 3 Reflex Micro Dot	M3 x 8
	Burris Doctor Insight Eotech	Fast Fire 2 MRDS MRDS	M3 x 6
	Vortex	Venom	M3 x 6
	Trijicon Holosun	RMR 507c	#6 Additional Screw Purchase Required
	Leupold Shield	Delta Point Delta Point Pro RMS	Sight Supplied Screws work Additional Screw Purchase Required
	Vortex Sig Sauer CMORE	Razor Romeo 3, Max, XL RTS & STS	M4

Utilize liquid thread locker upon final installation of all threaded fasteners