

Steyr® M.R.A. (Modular Red Dot Adapter) Mounting Instructions

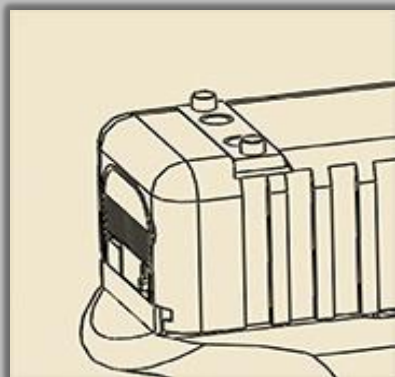
While it is possible to install this mount without the use of a Gun Smith, we recommend using a certified Gun Smith for installation.

WARNING: Never remove or install components on a gun without ensuring the gun is not loaded and the chamber is clear.

Step 1: Remove existing rear sight from slide.

Step 2: Install Outerimpact dovetail onto slide.

Dovetail and Dovetail-Screws are located in "DVT" Package



Step 3: Test fit the Red Dot sight to Outerimpact adapter, utilizing adjacent chart. Note: Make sure screws do not stick out beyond bottom of adapter. After test fitting, remove Red Dot sight from adapter.

Step 4: Secure sight adapter to dovetail with supplied weaver screws. Torque to 25 in/lbs.



NOTE: The adapter can cause scratches on your slide.

Note: The adapter plate has an intentional curve. This curve will flatten out when mounted.

Step 5: Using the screws/pins and the mounting pattern identified, mount the Red Dot sight to the adapter and torque to 12 in/lbs

Mounting Patterns	Sight Manufacturer	Sight Models	Screws Used
	Vortex	Viper	M3 x 8
	Burriss	Fast Fire 3	
	Burriss	Fast Fire 2	M3 x 6
	Doctor Insight	MRDS	
	Eotech	MRDS	M3 x 6
Vortex	Venom		

	Trijicon	RMR	
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	Leupold	Delta Point Delta Point Pro	Sight Supplied Screws Work
	Shield	RMS	Additional Screw Purchase required

	Vortex	Razor	M4
	Sig Sauer	Romeo 3	
	CMORE	RTS & STS	

Utilize liquid thread locker upon final installation of all threaded fasteners